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2.5

**1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING**

**Product identifier**

**Product code** 4326  
**Product name** Mixing Clear  
**Product category** 4300 Series UV Screen Ink

**Other means of identification**

**Synonyms** None

**Recommended use of the chemical and restrictions on use**

**Recommended use** Printing operations

**Details of the supplier of the safety data sheet**

|                         |                            |
|-------------------------|----------------------------|
| UNITED STATES           | UNITED KINGDOM             |
| Nazdar Company          | Nazdar Limited             |
| 8501 Hedge Lane Terrace | Barton Road                |
| Shawnee, KS 66227       | Heaton Mersey              |
| Tel: +001-913-422-1888  | Stockport, England SK4 3EG |
| Tel: +001-800-677-4657  | Tel: +44 161 442 2111      |
| Fax: +001-913-422-2294  |                            |
| www.nazdar.com          |                            |

**Emergency telephone number**

USA: Chemtrec: +001-800-424-9300  
Outside USA: Chemtrec: +001-703-527-3887  
24 Hour Emergency Phone Number

**2. HAZARDS IDENTIFICATION**

**Classification**

|                                   |                        |
|-----------------------------------|------------------------|
| Skin Corrosion/irritation         | Category 2 - (H315)    |
| Serious eye damage/eye irritation | Category 2 - (H319)    |
| Skin sensitization                | Category 1A - (H317)   |
| Reproductive toxicity             | Category 1B - (H360FD) |
| Chronic aquatic toxicity          | Category 3 - (H412)    |

**Label elements**



**Signal Word**  
Danger

**Hazard Statements**

H315 - Causes skin irritation  
H317 - May cause an allergic skin reaction  
H319 - Causes serious eye irritation  
H360FD - May damage fertility. May damage the unborn child

H412 - Harmful to aquatic life with long lasting effects

#### Precautionary Statements

P264 - Wash face, hands and any exposed skin thoroughly after handling

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P337 + P313 - If eye irritation persists: Get medical advice/attention

P261 - Avoid breathing dust/fume/gas/mist/vapors/spray

P333 + P313 - If skin irritation or rash occurs: Get medical advice/attention

P202 - Do not handle until all safety precautions have been read and understood

P280 - Wear protective gloves/protective clothing/eye protection/face protection

P308 + P313 - IF exposed or concerned: Get medical advice/attention

P273 - Avoid release to the environment

#### Hazards not otherwise classified (HNOC)

Harmful to aquatic life.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

#### Mixture

| Component                  | CAS-No       | Weight % | Trade Secret | Note |
|----------------------------|--------------|----------|--------------|------|
| Acrylated Monomer          | Trade Secret | 10 - 30  | *            |      |
| Acrylated Monomer          | Trade Secret | 10 - 30  | *            |      |
| Silicon dioxide, amorphous | 7631-86-9    | 5 - 10   | *            |      |
| Glycol Ether Acrylate      | Trade Secret | 1 - 5    | *            |      |
| Photoinitiator             | Trade Secret | 1 - 5    | *            |      |
| Photoinitiator             | Trade Secret | 1 - 5    | *            |      |
| Photoinitiator             | Trade Secret | 1 - 5    | *            |      |
| Acrylated Oligomer         | Trade Secret | < 1      | *            |      |
| Acrylated Monomer          | Trade Secret | < 0.5    | *            |      |

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

### 4. FIRST AID MEASURES

#### Description of first aid measures

##### General Advice

Show this safety data sheet to the doctor in attendance.

##### Eye Contact

Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Get medical attention if irritation develops and persists.

##### Skin Contact

Wash off immediately with soap and plenty of water for at least 15 minutes. Remove contaminated clothing. If irritation (redness, rash, blistering) develops, get medical attention.

##### Inhalation

Remove person to fresh air and keep comfortable for breathing. If breathing is irregular or stopped, administer artificial respiration. Get medical attention immediately.

##### Ingestion

Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician or poison control center immediately.

#### Most important symptoms and effects, both acute and delayed

None under normal use conditions.

#### Indication of any immediate medical attention and special treatment needed

##### Notes to Physician

Treat symptomatically.

### 5. FIRE-FIGHTING MEASURES

#### Suitable Extinguishing Media

Foam. Carbon dioxide (CO2). Dry chemical. Water spray. Use extinguishing measures that are appropriate to local circumstances

and the surrounding environment.

#### **Unsuitable Extinguishing Media**

No information available.

#### **Specific Hazards Arising from the Chemical**

Thermal decomposition can lead to release of irritating gases and vapors. May emit toxic fumes under fire conditions. Hazardous polymerization may take place during a fire due to heat. Closed containers could violently rupture.

#### **Protective Equipment and Precautions for Firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Cool containers / tanks with water spray. Sealed containers may rupture when heated.

## **6. ACCIDENTAL RELEASE MEASURES**

### **Personal precautions, protective equipment and emergency procedures**

#### **Personal Precautions**

Remove all sources of ignition. Ventilate the area. Avoid contact with eyes, skin and clothing. Avoid breathing dust or vapor. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

#### **Environmental precautions**

Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. Keep out of drains, sewers, ditches and waterways. Local authorities should be advised if significant spillages cannot be contained.

#### **Methods and material for containment and cleaning up**

Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Use clean non-sparking tools to collect absorbed material.

## **7. HANDLING AND STORAGE**

### **Precautions for safe handling**

#### **Handling**

Use personal protective equipment as required. Do not eat, drink or smoke when using this product. Ensure adequate ventilation.

### **Conditions for safe storage, including any incompatibilities**

#### **Storage**

Keep at temperatures between 18°-32°C (65°-90°F). Keep containers tightly closed in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep out of the reach of children. Protect from direct sunlight. Keep away from open flames, hot surfaces and sources of ignition.

#### **Incompatible Products**

Strong acids. Strong bases. Strong oxidizing agents. Reducing agent.

## **8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

### **Control parameters**

#### **Exposure limits**

| <b>Component</b>                        | <b>OSHA PEL (vacated)</b> |
|---|---------------------------|
| Silicon dioxide, amorphous<br>7631-86-9 | TWA: 6 mg/m <sup>3</sup>  |

### **Appropriate engineering controls**

**Engineering Measures** Provide a good standard of general ventilation. Natural ventilation is from doors, windows etc. Controlled ventilation means air is supplied or removed by a powered fan. Users are advised to consider national Occupational Exposure Limits or other equivalent values. In case of insufficient ventilation, wear suitable respiratory equipment.

**Individual protection measures, such as personal protective equipment**

|                                       |  |
|---------------------------------------|--|
| <b>Eye/Face Protection</b>            | Wear safety glasses with side shields (or goggles). If splashes are likely to occur. Wear suitable face shield. Ensure that eyewash stations and safety showers are close to the workstation location.   |
| <b>Skin Protection</b>                | Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.   |
| <b>Hand Protection</b>                | Chemical resistant protective gloves.<br>Suitable materials also with prolonged, direct contact (Recommended: Protective index 6, corresponding >480 minutes of permeation time): eg. nitrile rubber (0.4 mm), chloroprene rubber (0.5 mm), polyvinylchloride (0.7 mm) and other<br>Supplementary note: The specifications are based on tests, literature data and information of glove manufacturers. Taking into account the varying conditions, the practical usage of a chemical-protective glove in practice may be much shorter than the permeation time determined through testing.<br>Due to different glove types, the manufacturer's directions for use should be observed. Replace gloves immediately when torn or any change in appearance is noticed such as dimension, color, flexibility. |
| <b>Respiratory Protection</b>         | If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Respiratory protection must be provided in accordance with current local regulations. Selection of air-purifying or positive-pressure supplied-air will depend on the specific operation and the potential airborne concentration of the material.  |
| <b>General Hygiene Considerations</b> | Handle in accordance with good industrial hygiene and safety practice. Wash hands before eating, drinking or smoking. Wash contaminated clothing before reuse. Avoid contact with eyes, skin and clothing. Wear suitable gloves and eye/face protection. Regular cleaning of equipment, work area and clothing is recommended.   |

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Information on basic physical and chemical properties**

|  |                    |                                  |                          |
|--|--------------------|----------------------------------|--------------------------|
| <b>Physical State</b>                  | Liquid             | <b>Appearance</b>                | Colored Liquid           |
| <b>Odor</b>                            | Sweet Mild Acrylic | <b>Odor Threshold</b>            | No information available |
| <b>Property</b>                        | <b>Values</b>      | <b>Remarks • Method</b>          |                          |
| pH                                     |                    | No data available                |                          |
| Melting Point / Freezing Point         |                    | No data available                |                          |
| Boiling Point / Boiling Range          | > 149 °C / 300 °F  |                                  |                          |
| Flash Point                            | > 94 °C / > 201 °F | Pensky Martens Closed Cup (PMCC) |                          |
| Evaporation rate                       |                    | No data available                |                          |
| Flammability Limit in Air              |                    |                                  |                          |
| Upper flammability limit               |                    | No data available                |                          |
| Lower flammability limit               |                    | No data available                |                          |
| Vapor Pressure                         |                    | No data available                |                          |
| Vapor Density                          |                    | No data available                |                          |
| Specific Gravity                       | 1.14               |                                  |                          |
| Water Solubility                       |                    | No data available                |                          |
| Solubility in other solvents           |                    | No data available                |                          |
| Partition coefficient: n-octanol/water |                    | No data available                |                          |
| Autoignition Temperature               |                    | No data available                |                          |
| Decomposition temperature              |                    | No data available                |                          |
| Kinematic viscosity                    |                    | No data available                |                          |
| Dynamic viscosity                      |                    | No data available                |                          |

**Explosive Properties** No data available  
**Oxidizing Properties** No data available

**Other Information**

**Photochemically Reactive** No  
**Weight Per Gallon (lbs/gal)** 9.54

| VOC by weight %<br>(less water)<br>0-1 | VOC by volume %<br>(less water)<br>0-1 | VOC lbs/gal<br>(less water)<br>0-1 | VOC grams/liter<br>(less water)<br>5.04 |
|--|--|------------------------------------|---|
|  |  |                                    |   |

## 10. STABILITY AND REACTIVITY

**Reactivity**

No information available.

**Chemical stability**

Stable under normal conditions.

**Possibility of Hazardous Reactions**

None under normal processing. Do not store for longer periods at temperatures above 93°C (200°F).

**Conditions to avoid**

Temperatures above 93 °C / 200 °F. Protect from direct sunlight. Keep away from open flames, hot surfaces and sources of ignition.

**Incompatible materials**

Strong acids. Strong bases. Strong oxidizing agents. Reducing agent.

**Hazardous Decomposition Products**

Thermal decomposition can lead to release of irritating gases and vapors. Carbon dioxide (CO<sub>2</sub>). Carbon monoxide.

## 11. TOXICOLOGICAL INFORMATION

**Information on likely routes of exposure**

|                     |   |
|---------------------|---|
| <b>Inhalation</b>   | Specific test data for the substance or mixture is not available. |
| <b>Eye Contact</b>  | Specific test data for the substance or mixture is not available. |
| <b>Skin Contact</b> | Specific test data for the substance or mixture is not available. |
| <b>Ingestion</b>    | Specific test data for the substance or mixture is not available. |

| Component                               | Oral LD50            |
|---|----------------------|
| Acrylated Monomer                       | = 5 g/kg ( Rat )     |
| Acrylated Monomer                       | = 5190 mg/kg ( Rat ) |
| Silicon dioxide, amorphous<br>7631-86-9 | = 7900 mg/kg ( Rat ) |
| Glycol Ether Acrylate                   | = 4660 µL/kg ( Rat ) |
| Photoinitiator                          | = 1694 mg/kg ( Rat ) |

| Component                               | Dermal LD50             |
|---|-------------------------|
| Acrylated Monomer                       | = 3600 mg/kg ( Rabbit ) |
| Acrylated Monomer                       | = 5000 mg/kg ( Rabbit ) |
| Silicon dioxide, amorphous<br>7631-86-9 | > 2000 mg/kg ( Rabbit ) |

| Component                  | Inhalation LC50        |
|----------------------------|------------------------|
| Silicon dioxide, amorphous | > 2.2 mg/L ( Rat ) 1 h |

|           |  |
|-----------|--|
| 7631-86-9 |  |
|-----------|--|

**Information on toxicological effects**

**Symptoms** Specific test data for the substance or mixture is not available.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Skin corrosion/irritation** Specific test data for the substance or mixture is not available. Causes skin irritation (pain, redness and swelling). (based on components).

**Eye damage/irritation** Specific test data for the substance or mixture is not available. Causes serious eye irritation. (based on components).

**Irritation** Specific test data for the substance or mixture is not available.

**Corrosivity** Specific test data for the substance or mixture is not available.

**Sensitization** Specific test data for the substance or mixture is not available. May cause an allergic skin reaction. (based on components).

**Mutagenic Effects** Specific test data for the substance or mixture is not available.

**Carcinogenic effects** Specific test data for the substance or mixture is not available.

**Reproductive Effects** Specific test data for the substance or mixture is not available. May damage fertility. May damage the unborn child. (based on components).

**STOT - single exposure** Specific test data for the substance or mixture is not available.

**STOT - repeated exposure** Specific test data for the substance or mixture is not available.

**Chronic Toxicity** Specific test data for the substance or mixture is not available.

**Aspiration hazard** Specific test data for the substance or mixture is not available.

**Carcinogenicity** The table below indicates whether each agency has listed any ingredient as a carcinogen.

| Component         | OSHA |
|-------------------|------|
| Acrylated Monomer | X    |

**Numerical measures of toxicity - Product Information**

**Unknown Acute Toxicity** 0 % of the mixture consists of ingredient(s) of unknown toxicity

The following values are calculated based on chapter 3.1 of the GHS document

**ATEmix (oral)** 26,518.00 mg/kg mg/l

**12. ECOLOGICAL INFORMATION****Ecotoxicity**

Specific test data for the substance or mixture is not available. Harmful to aquatic life with long lasting effects. (based on components).

0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment

| Component                               | Algae/aquatic plants                                 |
|---|--|
| Silicon dioxide, amorphous<br>7631-86-9 | 72h EC50 Pseudokirchneriella subcapitata: = 440 mg/L |

| Component                               | Fish   |
|---|--|
| Silicon dioxide, amorphous<br>7631-86-9 | 96h LC50 Brachydanio rerio: = 5000 mg/L (static) |

| Component                               | Crustacea                                |
|---|--|
| Silicon dioxide, amorphous<br>7631-86-9 | 48h EC50 Ceriodaphnia dubia: = 7600 mg/L |

**Persistence and Degradability**

No information available.

**Bioaccumulation**

No information available

**Other adverse effects**

No information available

**13. DISPOSAL CONSIDERATIONS****Waste treatment methods****Waste Disposal Methods**

Contain and dispose of waste according to local regulations.

**Contaminated Packaging**

Empty containers should be taken to an approved waste handling site for recycling or disposal.

**14. TRANSPORT INFORMATION****Note:**

This information is not intended to convey all specific transportation requirements relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation information can be found in the specific regulations for your mode of transportation. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

**DOT****Proper Shipping Name**

Not regulated

Printing Ink

**ICAO / IATA / IMDG / IMO****Proper Shipping Name**

Not Regulated

Printing Ink

**15. REGULATORY INFORMATION****International Inventories**

All components are listed on the TSCA Inventory. For further information, please contact: Supplier (manufacturer/importer/downstream user/distributor).

**U.S. Federal Regulations****SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

| Component             | CAS-No       | Weight % | SARA 313 - Threshold Values |
|-----------------------|--------------|----------|-----------------------------|
| Glycol Ether Acrylate | Trade Secret | 1 - 5    | 1.0                         |

*The above glycol ether acrylate is considered a reactive chemical in ultraviolet curable inks. Once initiated by a high dose of ultraviolet light, this glycol ether acrylate rapidly polymerizes (i.e. hardens) and becomes part of the ink film. The polymerization process of UV curable inks is measured in milliseconds.*

**Clean Air Act, Section 112 Hazardous Air Pollutants (HAPs) (see 40 CFR 61)**

This product contains the following substances which are listed hazardous air pollutants (HAPS) under Section 112 of the Clean Air Act:

| Component                    | CAS-No       | Weight % |
|------------------------------|--------------|----------|
| Glycol Ether Acrylate        | Trade Secret | 1 - 5    |
| Xylenes (o-, m-, p- isomers) | 1330-20-7    | < 0.5    |

**U.S. State Regulations**

| Component                               | Massachusetts<br>Right To Know |
|---|--------------------------------|
| Silicon dioxide, amorphous<br>7631-86-9 | X                              |

| Component                               | Minnesota<br>Right To Know |
|---|----------------------------|
| Acrylated Monomer                       | X                          |
| Acrylated Monomer                       | X                          |
| Silicon dioxide, amorphous<br>7631-86-9 | X                          |

| Component             | New Jersey<br>Right To Know |
|-----------------------|-----------------------------|
| Glycol Ether Acrylate | X                           |

| Component                               | Pennsylvania<br>Right To Know |
|---|-------------------------------|
| Silicon dioxide, amorphous<br>7631-86-9 | X                             |
| Glycol Ether Acrylate                   | X                             |

**California Prop. 65**

This product does not contain any chemicals known to State of California to cause cancer, birth, or any other reproductive defects

**Canada**

No information available

|                              |
|------------------------------|
| <b>16. OTHER INFORMATION</b> |
|------------------------------|

|              |                    |                          |                        |                                 |
|--------------|--------------------|--------------------------|------------------------|---------------------------------|
| <b>HMIS:</b> | <b>Health</b><br>2 | <b>Flammability</b><br>1 | <b>Reactivity</b><br>1 | <b>Personal Protection</b><br>X |
|--------------|--------------------|--------------------------|------------------------|---------------------------------|

**Key or legend to abbreviations and acronyms used in the safety data sheet****Legend - Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

TWA TWA (time-weighted average)  
 STEL STEL (Short Term Exposure Limit)  
 Ceiling Maximum limit value

**ACGIH: (American Conference of Governmental Industrial Hygienists)**

A1 - Known Human Carcinogen  
 A2 - Suspected Human Carcinogen  
 A3 - Animal Carcinogen

**IARC: (International Agency for Research on Cancer)**

Group 1 - Carcinogenic to Humans  
 Group 2A - Probably Carcinogenic to Humans  
 Group 2B - Possibly Carcinogenic to Humans

**NTP: (National Toxicity Program)**

Known - Known Carcinogen  
 Reasonably Anticipated to be a Human Carcinogen

**OSHA: (Occupational Safety & Health Administration)**

X - Present

**Revision Date**

May-15-2019

**Pursuant to NOM-018-STPS-2015**



This information within is considered correct but is not exhaustive and will be used for guidance only, which is based on the current knowledge of the substance or mixture and is applicable to the appropriate safety precautions for the product.

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**